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D3245-043
Job Sheet 210659



Part No: D3245-043

Job Qty: 2 pcs

Part Name: Door Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/17/20

Job Tracking No:

Due Date: 6/19/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31 DD verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	2 pcs		6/18/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

JUN 18 2020



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Container No: S283440



Part: D3245-043

Job No: 210659

Serial No/Batch: S283440

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/18/20

110	Small Fab - 2 - B4B	2 pcs	6/19/20	0.00 0.94	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
120	QC 5	2 pcs	6/19/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
130	Packaging 3-1 - Stock - B4B	2 pcs	6/19/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	

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DAS
40
9-89DAS
28
9-89

				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	2	6/19/20	0.00 0.00	QC 21 - SA - 21	DAS 77 9-89 JUN 19 2020
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Small Fab) 1-Install Studs and Gromets as per Dwg D3245 3-Bond Gasket using 3M ADHESIVE as per Dwg

D3245 A/R 3M 1300/1300L ADHESIVE Batch: 5252503 exp: 01/31/2021

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

DAS
77
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
127H-35	Half Grommet	16 Ea (8 ea)	100-Packaging 1 - Pick Kit	<u>5056342</u>
2351-20-012-C3Y	Stud	16 Ea (8 ea)	100-Packaging 1 - Pick Kit	<u>9155467</u>
D3245-3	Door	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	<u>9135953</u>
D3245-7	Gasket	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	<u>5282247</u>

G7001
ST578
GA127
GA117

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	127H-35	16	171	0
	2351-20-012-C3Y	16	34	0
	D3245-3	2	2	0
	D3245-7	2	2	0

Part Specifications

Specifications could not be found.